



Rock Crawler Rear Bumper

Part No. J011

Fits: Jeep Wrangler 1987-2006

PARTS LIST:

Qty	Part Description	Qty	Part Description
10	12 x 30 mm Hex Head Bolts	10	12 mm Lock Washers
8	12 mm Nuts	18	12 mm Flat Washers

TOLL FREE SUPPORT: 866 638 4870

Install Time : 120 – 240 Minutes
(Professional Installation)
Install Note : Drilling is required

Tools Needed

Ratchet
Socket Set
Drill
Drill Bit Set
Wrench Set

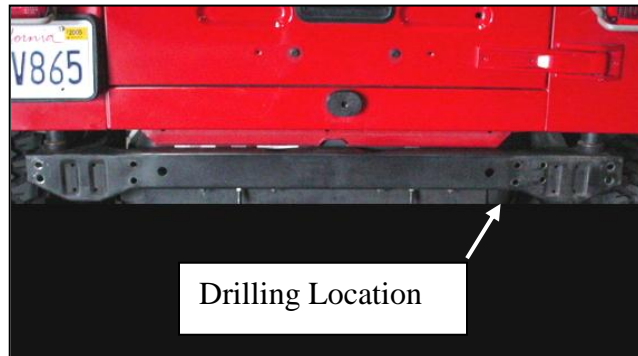
REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT

READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION

INSTALLATION PROCEDURE

1. Remove factory rear bumper or bumperettes.
2. On all models the passenger side inner two holes will not lineup with the factory holes. You will need to drill new holes.
3. Mount the bumper on your vehicle and fasten it with the included bolts using only the outside holes. Make sure bumper is positioned correctly and tighten bolts snug. Use the inner bracket holes as a template; mark the holes on the frame. Now remove bumper and set it to the side.

4. **Caution: Use Extreme care and caution before drilling. Make sure to check backside of frame for hazards and obstructions.** Using a 7/16" bit, drill the marked holes. (Figure 1)



(Figure 1)

5. Position the bumper against rear vehicle frame. Attach driver and passenger side rear brackets using (1) 12 x 30mm bolt, (2) 12mm flat washers, (1) 12mm lock washer, (1) 12mm nut, at each of the six mounting holes. **Note:** Do not tighten completely at this time.
6. Using (1) 12 x 30mm bolt, (1) 12 mm flat washer, (1) 12mm lock washer for each hole, mount the bottom brackets of the bumper to the bottom hole in the vehicle frame.
7. Tighten all bolts at this time. Installation is now complete.

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Product.

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